THE XCURSION WAY
Life may be unpredictable but at Xcursion Pontoons, we build pontoons you can rely on to keep life fun and relaxing. An Xcursion Pontoon thrives in the summer days, loves fast rides and tight turns, yet embraces the peaceful solace of an evening sunset cruise. Outdoors and nature, sunshine and water, it’s perfect for an Xcursion.

Xcursion Pontoon construction is second to none in the industry and we encourage you to take the time to learn more about our pontoons. You will find the materials are of the highest quality and the craftsmen and women are the best in the industry. Every pontoon that comes off the production line is a testament to their pride in workmanship and passion for product excellence. Xcursion Pontoons embraces innovation and technology such as the addition of smart NMEA 2000® digital helm technology. Our pontoons come standard with more features consumers desire and modern interior designs. Our attention to detail and uncompromising quality standards applied to every Xcursion Pontoon is also backed by our 10-year bow-to-stern warranty.

We are committed to delivering an owner experience that is effortless and enjoyable every step of the way. Welcome to your Xcursion adventure!

Sincerely,

Chris Riddle
CEO / Co-Founder
AT A GLANCE

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**HEAVY DUTY RAIL SYSTEM (HDRS)**

Tough enough for any adventure

- Fully Welded C-Channel
- Extended Rear Swim Deck
- Fully Welded Bow with Wrapped C-Channel
  Provides Superior Deck Protection

- Average 14.3" heavy-duty C-channel placement makes our Sport-toon and HP Package chassis a solid foundation
- Full-length interior risers reduce deck flex
  - **POWER KEELS** – Xcursion Pontoon’s power keels include a 2" nose cone keel that transitions to a solid bottom keel that runs the entire length of each 25" diameter pontoon tube. Combined, these keels are beefy for beaching the pontoon, excellent for saltwater application, and provide greater tracking in the roughest of water conditions.

- **FULL-LENGTH RISERS** are used on the center pontoon as well as the inside of the port and starboard pontoons. These reduce chassis and pontoon flex. The outside risers are designed with access openings for easy and quick service needs.

- **STAINLESS STEEL ELEVATOR BOLTS** and **TEK SCREWS** are used to secure the ¾”, seven-ply, marine-grade pressure-treated plywood deck to the chassis.

- **HEAVY-DUTY, 3" SIDE RUB RAILS** provide additional rigidity and superior deck protection from side impacts. Fences and stainless steel cleats are mounted through this aluminum rubrail and secured to the chassis.

- Quiet ride **FOAM INSERTS** hold fence panels tight and rattle free.
**BI-TOON**: Rated for up to 150HP engines, the Bi-toon chassis is standard on the 3-Series family (optional on 5-Series). This chassis comprises two 25” diameter pontoon tubes with full length power keels, rear performance shields, and Baystar™ steering. Lifting strakes and full under deck wave performance shields are options on this chassis. A Bi-toon is ideal for smaller or HP-limited lakes.

**SPORT-TOON**: The Sport-toon performance chassis is rated for 200HP engines and is standard on the 5-Series family (optional for 3-Series). This chassis comprises three 25” diameter pontoon tubes, full aluminum interlocking under deck wave performance shields, full length power keels, lifting strakes, and Seastar™ hydraulic steering.

**HP PERFORMANCE PACKAGE**: The HP performance package is rated for 400HP engines and is optional. This chassis comprises three 25” diameter pontoon tubes, full aluminum interlocking under deck wave performance shields, full length power keels, lifting strakes, a 60 gallon fuel tank, and Seastar™ hydraulic steering. This chassis is ideal for larger bodies of water and delivers maximum performance handling for extreme water sports.

**XTREME WATER PACKAGE**: Required for boats powered with 300HP engines and above. This side extrusion is added to the exterior tubes and provides additional strength for extreme rough water conditions.

**PERFORMANCE TERMINOLOGY:**

- **Interlocking Under Deck Wave Performance Shield** comprises custom fit aluminum panels mounted to the underside of the pontoon deck, angled and secured into riser flanges. Coverage from the tip of the bow to the end of the standard extended rear swim platform ensures that our engines can deliver the smoothest and quietest rides at the highest of speeds.

- **Lifting Strakes** mounted on the interior tubes provide quick-to-plane lift and tighter turning radius.

- **Extruded Splash Fins** redirect water away from the pontoon’s deck.

- **Power Keels** — 2” thick nose cone power keel transitions into a solid bottom keel that runs the full length of every pontoon tube. Combined, these keels are beefy for beaching the pontoon, excellent for saltwater application, but also provide greater tracking in the roughest of water conditions.
Smart helms give you remarkable command and control at your fingertips

**Helm | Technology | Sound**

Xcursion Pontoons installs only NMEA 2000® digital gauges to ensure our electronics “talk” to each other through a communications link established between our standard Simrad® (Go5/7/9 depending on model) and the engine gauge to ensure all vital data is exchanged between the systems.

Fiberglass helms feature NMEA 2000® digital gauges, Simrad® electronics, Gussi® Italian steering wheels, with tilt, great leg room and ample storage. (Raised helms are standard on all 5-Series.)

Xcursion Pontoons use only premium tinned wiring (ideal for harsh saltwater use), DEUTSCH™ connectors, and “race-rigging” precision wiring beneath the helms.

**UNCOMPROMISING SOUND**

Wet Sounds – delivers uncompromising sound

Wet Sounds Amplified Head Unit with Bluetooth® and Pandora-ready

LED marine speakers bring hot sound and cool lighting to our pontoon
(3-Series come with a remote; 5-Series models have an RGB billet controller mounted on the helm)

Two bass tubes (one active and one passive)
(Standard on 5-Series, optional on 3-Series)
Xcursion Pontoons uses only premium marine-grade vinyls and foam packs. Vinyls have easy clean top coats requiring only soap and water to clean.

5-Series foam packs are constructed with an added suspension foam layer to ensure the most comfortable seat in the industry.

Our standard bimini and mooring cover are handcrafted specifically for Xcursion Pontoons. We use specially designed stainless steel, easy connect hardware and marine-grade fabrics to ensure high performance and low maintenance. Our canvas is urethane coated to provide resistance to UV rays, water, mold, and mildew.

Xcursion Pontoon bimini frames feature a short rear strut for trailering, an adjustable front strut to ensure an always taut open bimini, and strut clips to eliminate bimini rattle.

We design our fences with a raised rail to limit contact between bimini frame and furniture. The added inches also make our bimini “ceiling” height ideal for our taller customers!

Xcursion Pontoon mooring covers are designed with easy clips to make removing or installing your mooring cover a quick and easy job. Our velcro flap cutouts ensure a snug fit around bimini top strut. Covers are double-stitched with fully concealed lap seams and have reinforcements sewn in at the windshield and other stress points for added durability. Our mooring cover poles are standard with vents to ensure optimal ventilation.
5-SERIES STANDARD FEATURES
Redefining what a standard pontoon should be...the 5-Series has it all

STANDARD FEATURES
> Tri-toon “Sport-toon” Chassis with Lifting Strakes, Performance Shield, Power Full Length Keels
> Black Acrylic Table w/Wine Glass Cutouts
> Extended Rear Swim Platform with Stainless Steel Retractable Ladder
> Premium Vinlys, Quilted Accents, Drop-down Armrests, Suspension Foam Seating
> Italian Gucci Steering Wheel with Tilt
> Seastar™ Hydraulic Steering
> Wet Sounds® Head Unit with Bluetooth® | Two Bass Tubes (One Amplified and One Passive) | Four RGB lit Speakers
> NMEA 2000® Gauges
> Simrad® Go7 or Go9 (model dependent)
> Black-out Rail Package
> Black Bimini and Mooring Cover
> High-back Helm Seats
> Courtesy Lights
> Docking Lights
> Ski Tow Bar
> Full-Length Safety Gate Stops
> Infinity™ Luxury Woven Flooring
### Specifications

<table>
<thead>
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<th>245</th>
<th>265</th>
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<td>8'6&quot;</td>
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<td><strong>Weight Sport-Toon</strong></td>
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<td><strong>Weight HP Package</strong></td>
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<td><strong>Maximum Horsepower Sport-Toon</strong></td>
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### Floorplans

**Floorplans —**
Customer-choice floorplans for cruising and entertaining.

![Floorplans Image](image)

245 FLX
Shown in stone furniture with standard woven tapestry flooring.

![Floorplans Image](image)

265 FLX
265 FLX
265 FLX
265 FLX
265 FLX
265 FLX
265 FLX
265 FLX

265 RLX
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225 RFX
225 RFX

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* * *
RFX “SUV” OF PONTOONS

RFX HIGHLIGHTS:
> RFX layout maximizes seating and lounging with its perimeter furniture layout. This open layout is perfect for small and large parties.

> Extended rear swim platform and ski tow bar provide great rear access to and from the water.

Popular Options:
> Gate filler seat increases seating for additional guests.

> The portable cupholders ensure a cupholder is always within reach for everyone on board.

> Quick release fender option helps ensure preparing to dock your pontoon is a breeze.

265 RFX
Shown with optional gray woven teak flooring
FLX “FLIP LOUNGER”

HIGHLIGHTS:
Layout maximizes seating

> A split backrest lets both the rear-facing lounger and forward-facing seating be used at the same time!

> The large bed is roomy enough for the whole family and the huge storage beneath the lounger is perfect to store all your boating supplies.

> FLX features four speakers. Optional two rear-facing speakers with zone control expands the already great sound system.

> Extended rear swim platform and ski tow bar make watersport access easy.

> Optional FLX stainless steel safety rail with gate enables easy bed access.

Shown in stone furniture with optional gray woven teak flooring
ULTIMATE XCURSION
Beautifully appointed and handcrafted interiors

RLX HIGHLIGHTS:
> Curvaceous oversized rear loungers feature loads of storage and multiple built-in cupholders.
> Perimeter padding also enables forward-facing lounging.
> Each furniture piece also provides large storage areas for your boating supplies.

FLOORPLANS —
Customer-choice floorplans for cruising and entertaining
ENTERTAINMENT HEADQUARTERS
Bringing Family and Friends Together

265 REX
Shown in Stone furniture
with optional gray woven
teak flooring

REX HIGHLIGHTS:
> Fiberglass bar with granite-look, two-tiered beveled countertop.
> Four over-sized bar stools with a modern look stainless steel back rest.
> Bottle opener, built-in storage, 12-volt, USB charger, and five cupholders make this a very functional bar for entertaining and long days out on the water.
**PFX - FISH AND CRUISE**

Party or Fish...this layout is ready!

**PFX HIGHLIGHTS:**
- Rear fibreglass workstation features:
  - Insulated and aerated livewell or insulated cooler
  - Built-in cupholders (2)  
  - Upright rodholders
  - Fishing rod rocket launchers  
  - Built-in storage for tackle tray
  - Rear access to even more storage, batteries, etc.
- Two rear gates provide dual access to the extended rear swim platform

**SEATING FEATURES:**
- PFX models have only deluxe high-back captain seats
- Portside lounge
- Simrad Go7 offers GPS navigation, charting and fishfinder

**FLOORPLANS —**
Customer-choice floorplans for fish and cruise

**POPULAR OPTIONS:**
- Bow half gate and trolling motor outlet
- Black acrylic workstation top
- Wash down hose
DUAL CONSOLE
DCRFX | DCFLX | DCRLX

Explore in comfort with our full windshield models

DC HIGHLIGHTS:
> Two fiberglass, raised consoles
> Full height windshield with door
> Simrad® Go9
> Bocca Tech, RGB LED lit push button switches

POPULAR OPTIONS:
> Deluxe power sport arch
> Interior and exterior RGB LED lighting

Our Dual Console layouts have more of a “sport boat” look and feel but the full windshield and second console provide useful protection from the wind, thereby, also enabling an extended boating season.

### Specifications:

<table>
<thead>
<tr>
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<th>245 DC</th>
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<tr>
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<tr>
<td>Pontoon Diameter</td>
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<tr>
<td>Weight Sport-Toon (lbs)</td>
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245 DCRLX Shown with optional tan teak woven flooring, ski locker, RGB lit helm and cupholders
3-SERIES STANDARD FEATURES

Extraordinary Value

STANDARD FEATURES
• Bi-Toon (2-tube) Chassis with Power Full Length Keels
• Black Out Rail Package
• Full Length Safety Gate Stops
• Extended Rear Swim Platform with Stainless Steel Retractable Ladder
• Infinity™ Luxury Woven Flooring
• Premium Vinlys with Accents
• Mid-back Helm Seat
• Wet Sounds® Head Unit with Bluetooth® and four RGB Lit Speakers
• Italian Gucci® Steering Wheel with Tilt
• Baystar Hydraulic Steering
• NMEA 2000® Gauges
• Kidney-shaped Table
• Black Bimini / Mooring Cover

POPULAR OPTIONS
• Sport-Toon or HP-Package
• Simrad® Go5
• Courtesy Lights
• Ski Tow Bar
• High-back Helm Seats
• Quick Release Fenders

BI-TOON
Standard 3-Series
28 gal fuel
Rated up to 150HP

FLOORPLANS –
Customer-choice floorplans for cruising and entertaining
Party, Fish or Cruise — Pontoons have a long history with fishing, in fact, some of the best fish stories came from the deck of a pontoon. You can fish from any pontoon, but Xcursion Pontoons offers a modern fishing layout with added angling accessories built right in.

<table>
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PFX | FX HIGHLIGHTS:
Rear fiberglass workstation features:
- Insulated and aerated livewell (or use as a large cooler)
- Built-in cupholders (2)
- Upright rodholders
- Fishing rod rocket launchers
- Built-in storage for tackle tray
- Rear access to even more storage, batteries, etc.
- Two rear gates provide easy access to extended rear swim platform
- Simrad™ Go5 features fishfinder, mapping
- FX models include four corner fish seats and a second livewell located in the bow

POPULAR OPTIONS:
- Bow half gate and trolling motor outlet
- Black acrylic workstation top
- High back captain’s chair
- Wash down hose
OPTIONS
Customize your Xcursion Pontoon!

FENCE
- Choose one-tone or two-tone fence panel colors
- Cayenne Red
- Navy
- Graphite
- Metallic Black
- Diamond Ice
- Frost
- Bronze
- Metallic Black
- Graphite

FLOORING
- Standard
- Optional
- Optional

SURF “TAN”
- 3-SERIES
- BASE
- ACCENT
- SURF “STONE”
- BASE
- ACCENT

FURNITURE
- 5-SERIES
- BASE
- ACCENT
- QUILT
  - Standard in 5-Series
  - Rattan Accent
    - Standard in 5-Series

CONVENIENCE
- Portable Cupholders
- Privacy Enclosure
  - Frame/Canvas
- SST Safety Gate
  - FLX
- Dual Battery Trays
- Seat, Gate Filler
  - w/Storage
- Seat, High-back
- Black Acrylic Table
- Two Bass Tube Amplified Subs
- Trolling Motor
  - Half Gate with Outlet
- Quick Release Fenders
- Washdown Hose
- Black Acrylic Top for Rear Workstation

FISH
- SURF “TAN”
- BASE
- ACCENT
- QUILT
  - Standard in 5-Series
  - Rattan Accent
    - Standard in 5-Series

CURSION PONTOONS
**ACCENT LIGHTING**

- RGB (LED) Helm Riser and Cupholder Lighting
- RGB (LED) Underdeck and Underwater Lighting

**ARCHES | BIMINIS | WATERSPORTS**

- Deluxe Power Arch (Black or White)
- Ski Tow Bar (3-Series)
- Ski Locker

**PERFORMANCE PACKAGES**

**XTREME WATER PACKAGE**

- Required with 300 HP and above

**SPORT-TOON**

- Standard 5-Series
  - 28 gal fuel
  - Rated up to 200HP

**HP PACKAGE**

- Optional All-Series
  - 60 gal fuel
  - Rated up to 400HP

**NOTE:** BI-TOON option is available on the 5-Series

**SALTWATER PACKAGE**

- Xcursion Pontoons are better built to reduce the effects of a saltwater environment

**ALREADY STANDARD**

- Solid full-length bottom keel
- Corrosion-resistant tinned wire with Deutsch® connectors
  - All connections are above deck (with exception of the underwater or underdeck lighting option)
- Closed front and reduced-flow strakes

**SALTWATER SERIES**

- Saltwater badge
- Self-sacrificing anodes mounted to transducer brackets on outer tubes

**XTREME WATER PACKAGE**: Required for boats powered with 300HP engines and above. This side extrusion is added to the exterior tubes and provides additional strength for extreme rough water conditions.

**Review Xcursion Pontoons construction section for more details on our performance packages**
STYLE. SAFETY. COMFORT. PERFORMANCE.

Those are the pillars of Xcursion Pontoons. Peace-of-mind, a 10-year standard Bow-to-Stern Warranty, as well as our Exclusive 10-Year Motor* Warranty — the BEST in the industry.

*Exclusive 10-Year motor warranty requires that the Xcursion Pontoon be packaged with a Honda from Xcursion Pontoons

Please see your dealer or our website for more warranty details.

Commercial use (rental, boat club, etc.) or special builds may have limited or no warranty coverage. Contact the factory to confirm eligibility.

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